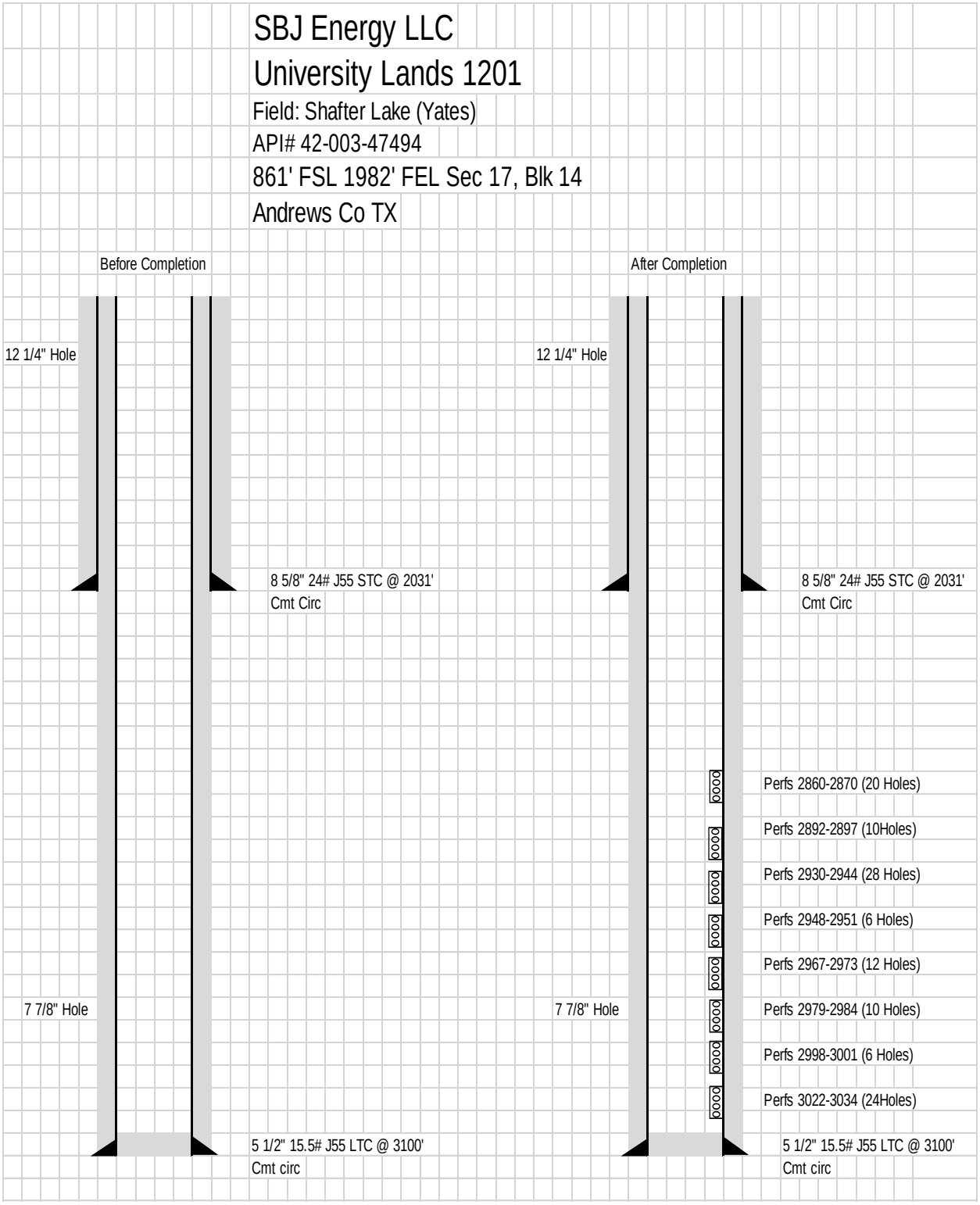1.5 WELLBORE DIAGRAM